

## Welcome to the H1 software

### Introduction

**This version of the database tool accompanies the IPPC Guidance version H1v6 July 2003.**

This software tool is for use with the IPPC guidance note H1 "Environmental Assessment & BAT Appraisal". The H1 guidance provides a structured methodology to demonstrate that an activity uses the Best Available Techniques, by:

- assessing the costs and environmental benefits of options for pollution prevention and control techniques; and
- conducting an environmental assessment to demonstrate that no significant pollution is caused.

### Important Notes:

**This software tool can be used to complete most of the modules within H1. However, further information may need to be provided in the following areas:**

- detailed assessment of fate and effects, where required
- decision-making trails for the comparison and ranking of options

**This software provides a general structure for assessing costs and environmental impacts. You may need to decide the best way to apply this structure to fit the nature and pattern of your operation, in particular:**

- where load is variable, such as seasonal or demand-led operations
- where a number of processes are conducted at the same time, such as integrated operations
- where a number of products are made, with possible differences in unit operations and release points employed
- where fugitive or potential emergency releases are of particular interest

**Information in this database will be used to determine your PPC permit, therefore to get the most from this software tool, you should:**

- read the introduction to the H1 guidance, to understand the basic principles, module structure and methods
- use the HELP boxes and refer to the H1 guidance as you progress to ensure that the data you input is representative and accurate
- use the comments boxes to clarify assumptions and data sources

Some basic instructions for using the software tool are provided in Appendix I of the H1 Guidance



**ENVIRONMENT  
AGENCY**

The application has been optimised for a screen resolution of 800 x 600

Version 1.6.2 21 October 2003



[www.ability-software.co.uk](http://www.ability-software.co.uk)

# Welcome

Reference Information

Reference Information

Please complete the following information:

Company Name:

Envirosol

Location:

Envirosol Environmental Management Facility Brownhills

Permit Number:

## Introduction to Module 1

### Module 1: Describe the Scope and Options

The aim of this module is to:

- state the OBJECTIVES of the assessment
- in the case of ENVIRONMENTAL ASSESSMENT of the whole installation, describe the scope of the activities to be included in the assessment;
- in the case of OPTIONS APPRAISALS, identify candidate options for BAT by considering all relevant techniques to prevent and minimise pollution and the scope of activities covered by the techniques.

Depending on the reason for the assessment, you will need to complete different modules of the guidance. The software will automatically select the required modules according to the responses you enter.

**NOTE:** If you are going to complete more than one assessment or appraisal, make sure that you create a copy of the H1 file for each new assessment BEFORE you begin to input data. This is because Microsoft Access automatically saves changes to the current file you are using, rather than allowing you to save your changes at the end of your work.

TO CONTINUE WITH MODULE 1, PRESS "NEXT".

## Describe the Objectives

Depending on the reason for the assessment, you will need to complete different modules of the guidance.

Select the type of assessment:

- ☐ a) to conduct a costs/benefits OPTIONS APPRAISAL to determine BAT for selected releases from an installation Do modules 1,2, 3 and 4 and continue with 5 and 6 if necessary
- ☒ b) to carry out an ENVIRONMENTAL ASSESSMENT of the emissions resulting from the installation as a whole Do modules 1, 2 and 3 only

1.1 Briefly summarise the objectives and reason for the assessment in terms of the main environmental impacts or emissions to be controlled:

To assess the existing environmental impact of all emissions from all activities within the installation for the production of iron

## List the activities included in the assessment

This should include all the activities in your permit, broken down into the basic process steps, such as: raw materials storage, handling, processing, emission control, waste treatment etc. as appropriate. See section 1.2 of H1 for guidance and use the comments box below to provide any additional information.

Number	Activity
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1	Crushing and shredding of drums under negative pressure, with abatement of the exhaust air
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Comments

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## Introduction to Module 2

### Module 2: Emissions Inventory

The aim of this module is to produce an inventory of sources and releases of polluting substances from each option. This is used as the basis for the subsequent evaluation of environmental impacts.

For this module you will require information on:

- release points and sources of emissions to all media
- concentration and mass rate of emitted substances
- frequency and duration of emissions and how these relate to long term and short term effects

#### IMPORTANT NOTES

- you may need to consider a suitable method for assessment of groups of pollutants, such as VOCs, heavy metals, uncharacterised liquid effluents, etc (see H1 guidance for details).

TO CONTINUE WITH MODULE 2, PRESS "NEXT".

module 2

Air Release Points

Please define your Release Points for Releases to Air

Are there any Air emissions? 

Yes

Number	Description	Location or Grid Reference	Activity or Activities	Effective Height	Efflux Velocity	Total Flow
				metres	m/s	m3/hr
1	A1	Stack		0	15	5000

Comments



## Air Emissions Inventory

Please list all Substances released to Air for each Release Point identified in the previous page.

Number	Substance	Meas'ment Method	Operating Mode (if relevant)	Data relating to Long Term effects			Data relating to Short Term effect			Annual Rate	ELV Conc.
				Conc.	Release Rate	Meas'ment Basis	Conc.	Release Rate	Meas'ment Basis		
				mg/m3	g/s		mg/m3	g/s		tonne/yr	mg/m3
1	Toluene	Estimated*		20	0.05556		20	0.05556			

Measurement method: \* provide detail in comments box Comments

A range of VOCs are released. Toulene has been selected as representing the lowest EAL of the group.  
Emission concentration is the worst case guaranteed by the abatement supplier.

## Water Discharge Locations

Please define the Final Discharge Locations for Releases to Water

Are there any Water emissions?

Use the 'Add' button below to list all final discharge points.

For releases to sewer, this should be the point of discharge from the sewage treatment works.

Number	Description	Final Discharge Category
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1	no releases	R
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River Flow (m3/s):

















Odour Inventory

List all emissions of odorous substances below:

Are there any Odour emissions?

Yes

Number	Source	Compounds
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1	no release	
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Comments



## Performance Indicators

Enter consumption data to determine your performance indicators

Which of the following parameters do you use for calculating your performance Please describe and justify your choice  

## Basic Consumption Data

Name	Annual Quantity	Units
Amount of Product: <input type="text" value="power"/>	<input type="text"/>	<input type="text"/>
Main Raw Material: <input type="text"/>	<input type="text"/>	<input type="text"/>
Potable Water:	<input type="text"/>	m3
Non Potable Water:	<input type="text"/>	m3
Energy:	<input type="text"/>	MWh
Waste: Inert:	<input type="text"/>	tonne
Hazardous:	<input type="text"/>	tonne
Non Hazardous:	<input type="text"/>	tonne

## Specific Consumption per of power:

Production Efficiency:	<input type="text"/>	/
Potable Water:	<input type="text"/>	m3
Non Potable Water:	<input type="text"/>	m3
Energy:	<input type="text"/>	MWh
Waste: Inert:	<input type="text"/>	tonne
Hazardous:	<input type="text"/>	tonne
Non Hazardous:	<input type="text"/>	tonne

## Introduction to Module 3

### Module 3: Quantify Impacts

The aim of this module is to quantify the effects on the environment of the emissions listed in the inventory in module 2. This guidance provides methods for assessing the ten main environmental considerations of most relevance to the PPC regime. Your emissions may not result in effects to all ten of these considerations, and the module allows you to screen out any that are not relevant.

The emissions you entered in module 2 are automatically brought forward for assessment into each environmental consideration that is relevant for that type of emission (e.g. an emission may have more than one type of effect).

This module allows you to screen out any emissions that are insignificant, and to identify those emissions where further, detailed assessment of the potential environmental impact may be required.

#### IMPORTANT NOTE

This software tool only completes PART of the requirements for module 3, as described above. Depending upon the degree of risk to the environment presented by the emissions, the operator may need to do further, detailed assessment of the potential effects using methodologies that are not provided here. This information should be submitted separately, as indicated within this module.

TO CONTINUE WITH MODULE 3, PRESS "NEXT".

## Identify Relevant Impacts

Identify any environmental impacts that are not relevant to this assessment by deselecting from the list below:

Emissions in  
Module 2?

Justification for omission

Yes	<input checked="" type="checkbox"/> Air	
Yes	<input checked="" type="checkbox"/> Deposition from Air to Land	
Yes	<input type="checkbox"/> Water	no releases
Yes	<input type="checkbox"/> Noise	assessment of this impact should be carried out according to sector guidance
Yes	<input type="checkbox"/> Odour	assessment of this impact should be carried out according to sector guidance
Yes	<input type="checkbox"/> Waste Hazard	no releases
-	<input type="checkbox"/> Accidents	assessment of this impact should be carried out according to sector guidance
Yes	<input type="checkbox"/> Visual	existing
Yes	<input checked="" type="checkbox"/> Ozone Creation	
Yes	<input checked="" type="checkbox"/> Global Warming	

If you have deselected an environmental impact as not relevant to this assessment,  
no further assessment of this impact will be carried out

**Describe the Quality of the Environment:**

Provide a brief description of the main local factors that may influence the importance of the impact of emissions in the surrounding environment

**Air Quality**

Are there any Environmental Quality Standards relating to substances released from the activities, which may be at risk due to additional contribution from the activity ?  
(Environmental Quality Standards for air and water are described in IPPC Technical Guidance Notes)

No

Are there any Local Air Quality Management Plans applicable to releases from the activity?

No

**Water Quality & Resources**

Are there any Environmental Quality Standards relating to substances released from the activities, which may be at risk due to additional contribution from the activity?

N/A

Are proposals to abstract water satisfactory in order to obtain an abstraction licence?

N/A

Is the activity located in a groundwater vulnerable zone (for activities with direct releases to land only)?

N/A

**Proximity to Sensitive Receptors**

Is public annoyance likely to be an issue for noise, odour or plume visibility ?

No

Are there any wildlife habitats, eg Special Areas of Conservation, or Special Protection Areas, likely to be affected by releases from the activity? (Description of requirements of Habitats Directive is provided in IPPC Technical Guidance Notes)

No

## 3.3.1 Air Impacts

## Calculate Process Contributions of Emissions to Air

This table estimates the Process Contribution (PC), calculated as the maximum ground level concentration for each emission listed in the inventory, according to the release point parameters input earlier. If you have more accurate data obtained through dispersion modelling, this may be entered as indicated and will be used instead of the estimated PC.

Number	Substance	Long Term			Short Term		
		EAL	PC	* Modelled PC	EAL	PC	Modelled PC
		µg/m3	µg/m3	µg/m3	µg/m3	µg/m3	µg/m3
1	Toluene	1910	8.23		8000	217	

Note that the Process Contribution shown for each substance is the sum of the individual process contributions of each point from which the substance is emitted. Process Contributions obtained from modelling data should incorporate all relevant release points and flow conditions.

\* State the location of any detailed air dispersion modelling and also the main assumptions:      Comments



**3.3.2 Air Impact Screening****Screen out Insignificant Emissions to Air**

This page displays the Process Contribution as a proportion of the EAL or EQS. Emissions with PCs that are less than the criteria indicated may be screened from further assessment as they are likely to have an insignificant impact.

Number	Substance	Long Term	Short Term	Long Term			Short Term		
		EAL	EAL	PC	% PC of EAL	> 1% of EAL?	PC	% PC of EAL	> 10% of EAL?
		µg/m3	µg/m3	µg/m3	%		µg/m3	%	
1	Toluene	1,910	8,000	8.23	0.431	No	217	2.71	No



### 3.3.3 Air Impact Modelling Assessment

See guidelines in H1 section 3.3.3 and respond to the following

Describe here the justification for whether detailed modelling is, or is not required for any of the releases. Refer to the guidelines in H1 section 3.3.3

No significant effect

Describe source of background information:

Document Reference of detailed modelling work:

Deposition to Land from Air

With reference to H1 Section 3.4, describe assessment of deposition below:

Decision whether to screen as insignificant

Number	Substance	% PC of EAL	Insignificant?	Reason (See section 3.4.1 of H1)
		%		
1	Toluene	0.431	Yes	No significant impact

For those emissions not screened as insignificant, describe the location of any further assessment here:

## Photochemical Ozone Creation Impacts

Number	Substance	Annual Rate tonne/yr	POCP Value per tonne	POCP
1	Toluene		63.7	
Total:				
Comments				



Summary Tables

Print or Preview summary tables:

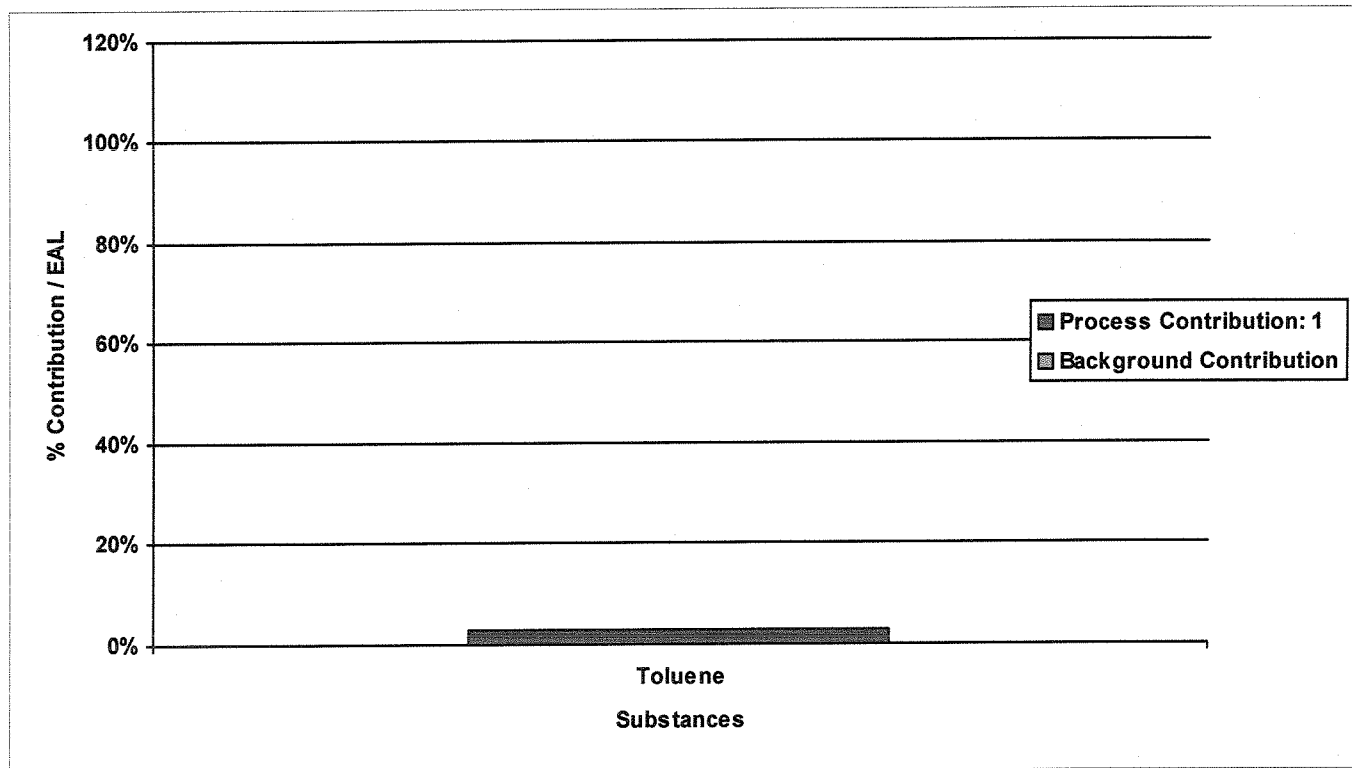
Choose a summary table

- Air
- Deposition from Air to Land
- Ozone Creation
- Global Warming

Preview

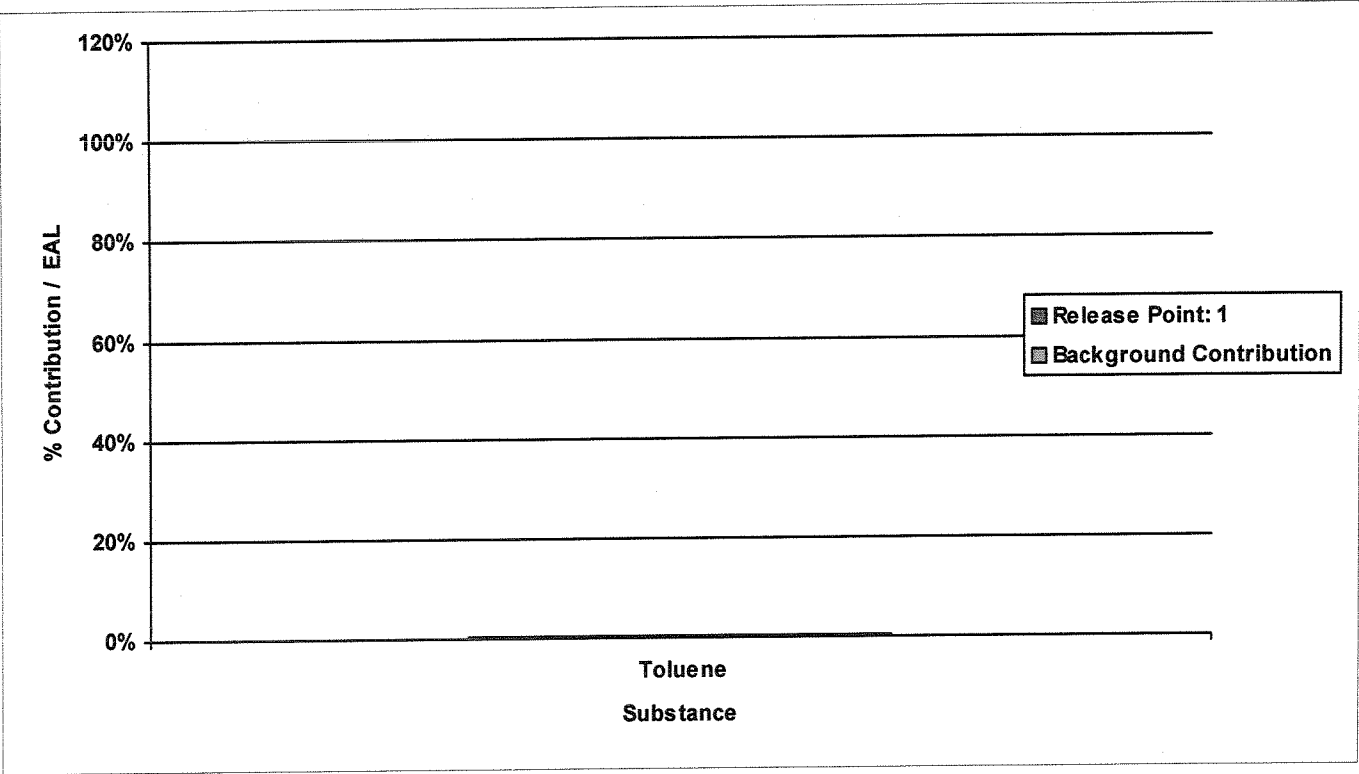
Print

## Air Short Term Effects - Comparison by Substance





Air Long Term Effects - Comparison by Substance



Ozone Creation - Substance Comparison

No Data Available

Global Warming - Substance Comparison

No Data Available

## Summary of Environmental Assessment

You have now completed all of the steps in this software for the environmental assessment. This will provide you with:

- an inventory of all emissions sources and substances emitted from your activities
- an information trail of how the impacts of these emissions have been assessed
- a summary of the impacts

You now need to use this information to confirm whether the emissions are acceptable, i.e. that they do not cause significant pollution to occur, by responding below:

**Do any of the emissions exceed any of the following**

- |  |                             |   |
|--|-----------------------------|---|
| Statutory Emission limit values:                 | <input type="checkbox"/> No | If yes, identify the substances concerned and improvements that are needed to at least meet the statutory requirement   |
| Environmental Quality Standards (air and water): | <input type="checkbox"/> No | If yes, identify the substances concerned, the contribution from the activities and investigate whether further detailed fate and effect modelling and/or pollution controls are needed. Ensure that the relevant EQS reference conditions are applied. |
| Environmental Assessment Levels:                 | <input type="checkbox"/> No | If yes, identify the substances concerned, the contribution from the activities and investigate whether further detailed fate and effect modelling and/or pollution controls are needed.  |

Use the box below to provide further information on any of the above to which you have responded 'Yes':

Finally, print all of the information and submit with your application. Remember to include any supplementary information and reports that you have had made reference to during the assessment procedure.